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C45-K-HC
Job Sheet 192683



Part No: C45-K-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Due Date: 4/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 14535*

Note: IPP Rev.A New issue 18.03.02 JFS Vrfied by:DD Kit composed of C45-K & C45-C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	4/29/19	4/29/19	0.00	0.50	External Load - 1		<i>AP 2019/04/12</i> <i>MICHEL</i>
							External Load - 2		
							External Load - 3		
110	QC 5	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							DC - 1 - B4B		
							DC - 2 - B4B		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
120	DC - 1 - B4B	1 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 3 - B4B		<i>68-6</i> <i>OE</i> <i>SVC</i> <i>APR 1 2 2019</i>
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 1 - B4B		<i>68-6</i> <i>OE</i> <i>SVC</i> <i>APR 1 1 2019</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



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Container No: S172165



Part: C45-K-HC

Job No: 192683

Serial No/Batch: S172165

Revision:

Inspector:

Exp Date:

Instructions:

Date: 04/12/19

					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - FG	1 pcs	4/29/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

D46
21

APR 12 2019

Part Op **100** - (Small Fab) Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque
 Descriptions: fasteners to 290-410 in. lbs.

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Document Control) Photocopy blue file and create labels as per O&OPM-C45

140 - (Identify as per dwg & Stock Location: _____)

150 - QC21- Final Inspection - Work Order Releas

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 pcs (1 ea)	100-External Load - 1	5166785 S172117
C45-K	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless	1 pcs (1 ea)	100-External Load - 1	5122885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	C45-C	1	0	0
	C45-K	1	1	0

Part Specifications

Specifications could not be found.

Plex 3/29/19 10:20 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					